

Work Order ID 67302

Tuesday, March 15, 2011 8:21:38 AM



Page 1

Item ID: D2013-4

Accept



Setup Start



Revision ID:

Stop



Item Name: Mirror Bracket RH, 212

Start Date: 3/15/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: PL Date: 11-03-15 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2013	Rev C								

100 0.00



NC BRAKE

Brake NC

Memo

0.00

Brake NC

1-Punch as per template D2013-T3 and Dwg D2013 JB 11/03/17
2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545
3-Bend (1) tube as per Dwg D2013 using Jig DT8201
Identify as D2013-3.
4-Deburr as required

⑥
m.k 11/03/25
⑥X

110 0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

S 11/03/25

⑥X

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

Identify as per dwg & Stock Location: W/A

0.00



Packaging

Memo

67299

0.00

Packaging

EZ 11-3-28

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

OK 11/03/29

W 11-03-28

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Picklist Print

Tuesday, March 15, 2011 8:21:45 AM

Page 1

Work Order ID: 67302

Parent Item: D2013-4

Parent Item Name: Mirror Bracket RH, 212



Start Date: 3/15/2011

Required Date: 3/18/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 05-11-01 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased	No			100	f	255.2314	1.9473	12.29874			
304 RD Tube .750 x .049W													



Sp 11/03/17

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	249.61138	
108498	0	
110113	0	
115010	12.264255	
116720	3.347125	
117030	234	
MAT014	0.00003	
115990	0.00003	
MAT017	5.62	
109314	4.33	
110113	1.29	

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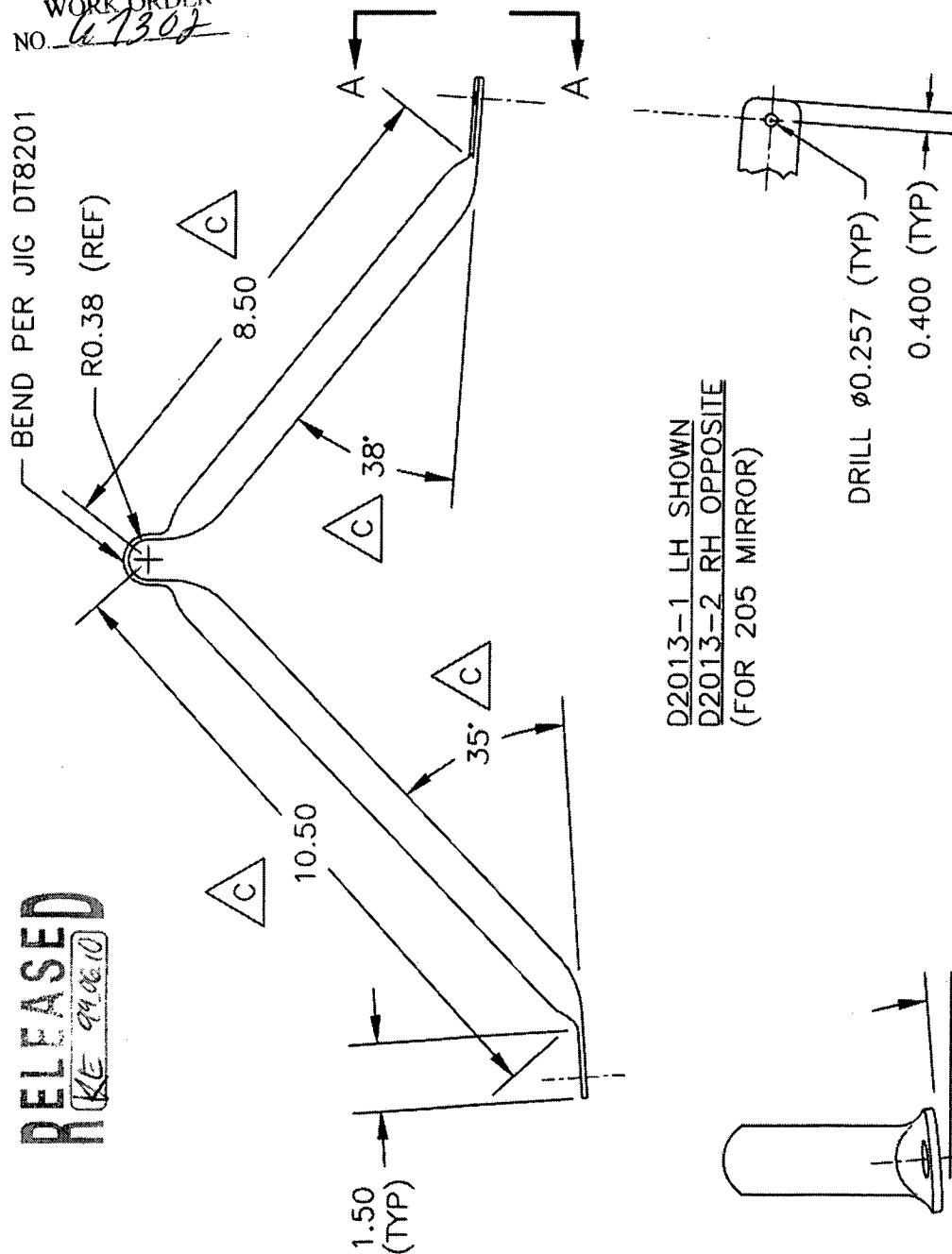
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	JB.	DRAWN BY	RF	DART AEROSPACE LTD	REV. C
				HAWKESBURY, ONTARIO, CANADA	
CHECKED	KE	APPROVED	JD	DRAWING NO.	SHEET 1 OF 3
				D2013	
DATE	99.06.07	TITLE	MIRROR BRACKET	SCALE	NTS
A	90.10.22	NEW ISSUE			
B	94.06.15	REDRAWN			
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS			

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 61302



RELEASED
KE 99.06.10

W/O:		WORK ORDER CHANGES						
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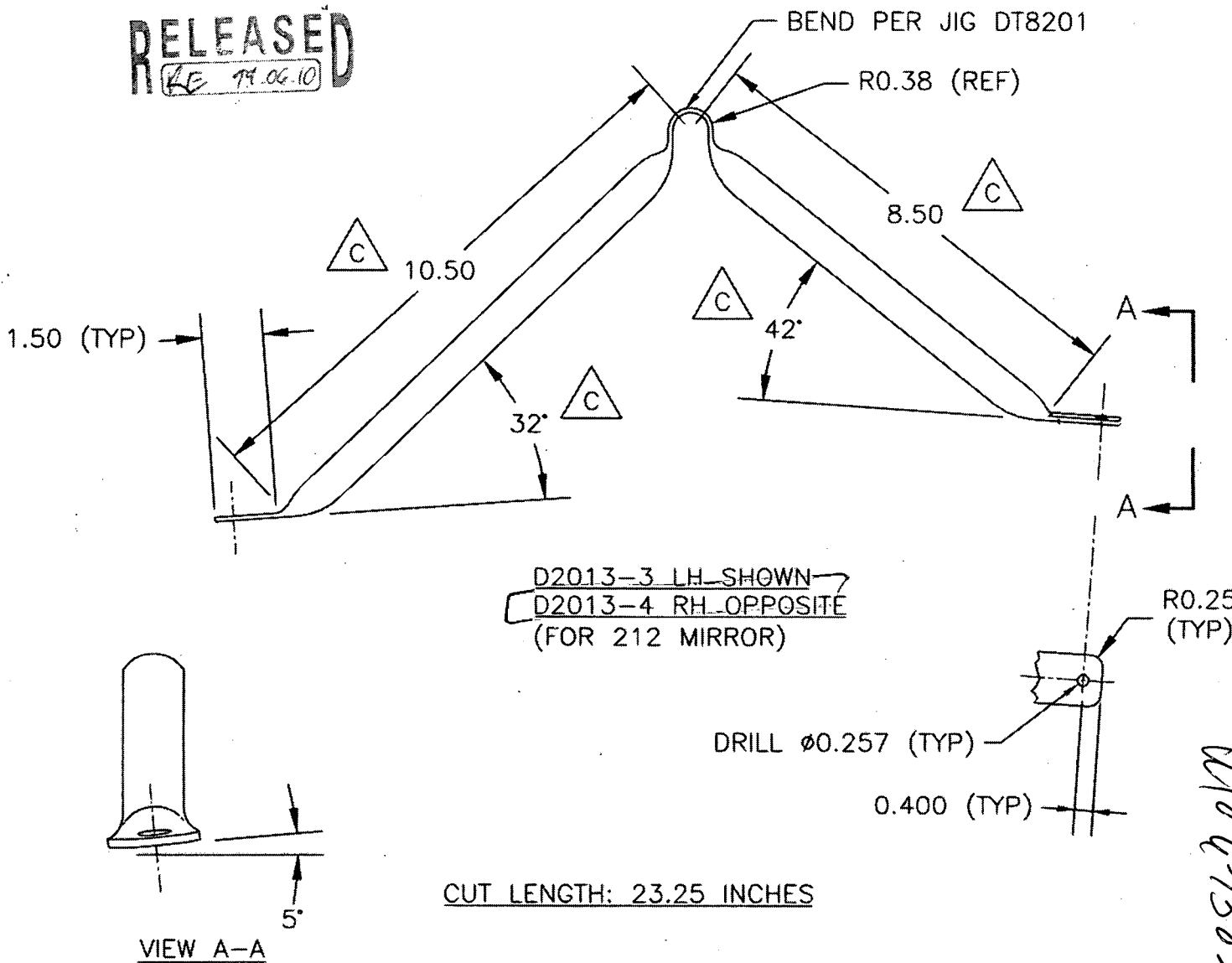
NOTE: Date & initial all entries

RELEASED
KE 74.06.10

DART

QA CONTROLLED

DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA
CHECKED	KE	APPROVED	[Signature]	DRAWING NO.
DATE	99.06.07			D2013
				SHEET 2 OF 3
				SCALE
				NTS
				MIRROR BRACKET



MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

W/O:		WORK ORDER CHANGES					
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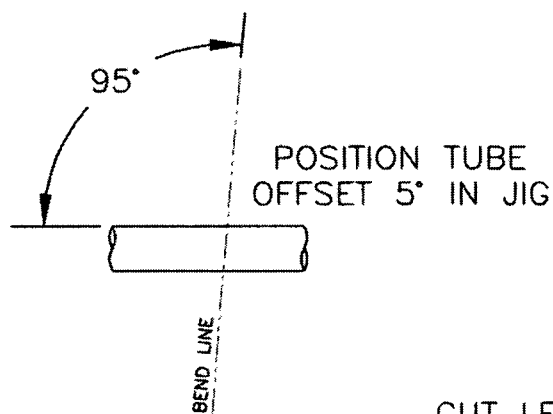
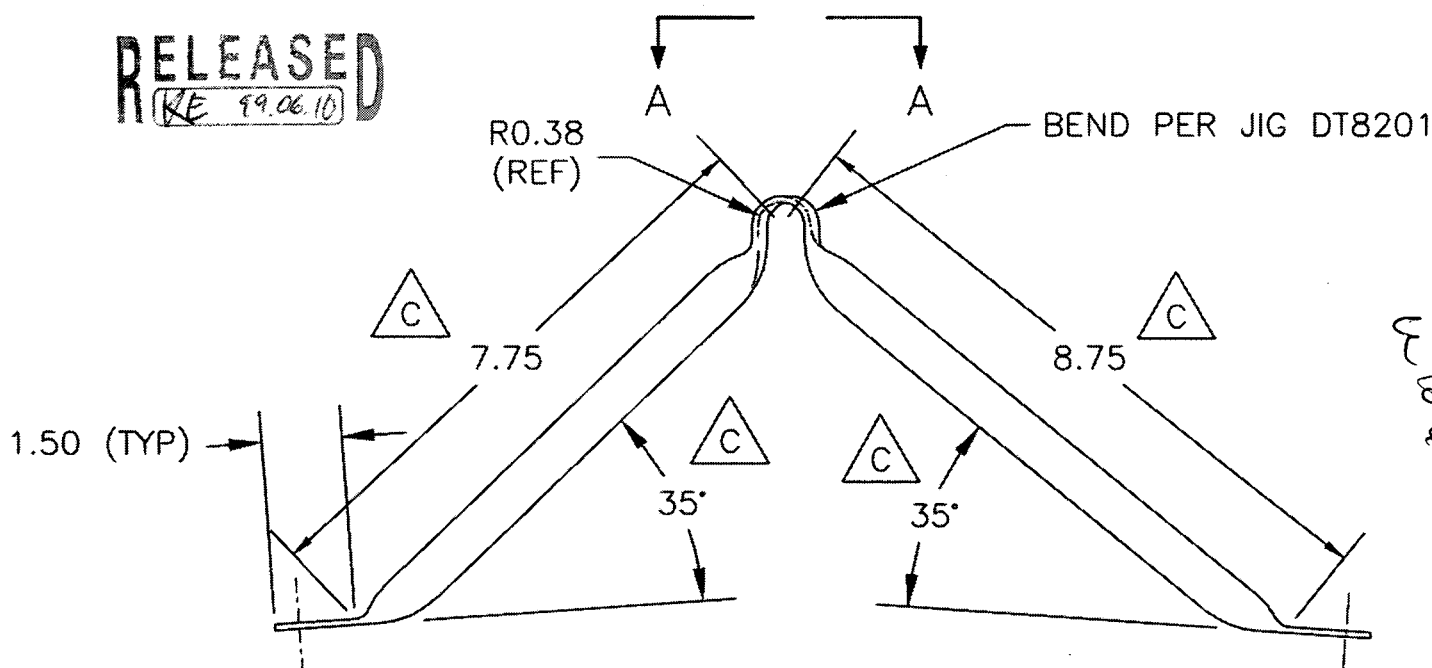
NOTE: Date & initial all entries

RELEASED
(KE 99.06.10)

DART

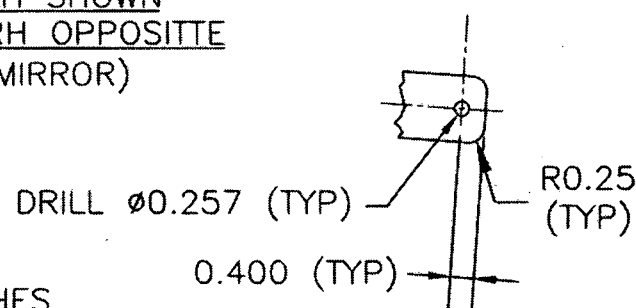
ISSUED
COPY

3661309



VIEW A-A

D2013-5 LH SHOWN
D2013-6 RH OPPOSITE
(FOR 204 MIRROR)



CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

DESIGN	JB	DRAWN BY	RE	DART AEROSPACE LTD HAMMERSBURY, ONTARIO, CANADA
CHECKED	KE	APPROVED	RE	DRAWING NO. D2013
DATE	99.06.07	TITLE	MIRROR BRACKET	REV. C SHEET 3 OF 3
		SCALE	NTS	

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